

**JOB TITLE:** Machinist Operator Level 2

**STATUS:** Non-exempt

**SUMMARY:** Machinist Operator Level 2 is a CNC operator who has mastered all level 1 skills. Level 2 machinist are able to proficiently operate and complete proven set-ups on all machines and parts within their cell. They can do some trouble shooting and have an understanding of Machining concepts.

**RESPONSIBILITIES:**

- All Level I responsibilities.
- Performs in process inspections of Level I Operators.
- Make offset adjustments up to .002.
- Identify and change worn and broken tools efficiently
- Troubleshoot minor issues that arise after tool changes and offset adjustments.
- Provide detailed tie-in notes, address and avert issues
- Ability to provide accurate descriptions of issues to higher level machinist
- Operate all machines within their Cell
- Set up many of the common jobs within their Cell
- Load programs into machines
- Back programs up to "Machine Dump"
- Interpret blueprints accurately to make necessary adjustments.
- Active in Process Improvement.
- Other duties as qualified or assigned.

**QUALIFICATION/REQUIREMENTS:**

- Positive attitude & willingness to learn
- Passed all requirements on Level I
- Experience with a variety of common parts within a work Cell and proficient at troubleshooting and identifying issues.
- Advanced Blueprint reading
- Ability to perform proven set-ups on machines within cell.
- Physical requirements – ability to stand for 8-12 hours with allocated breaks; Lift up to 50 lbs on occasion: squat, kneel, reach above shoulder level, and lift from high/low positions occasionally. Regular use of hand for simple grasping, twisting, pushing and pulling, writing and/or typing. Vision correctable to 20/20

**EDUCATION/TRAINING/EXPERIENCE:**

- High School diploma or equivalent.
- Minimum 2 years in machining environment.
- Must have working command of the English language and be able to communicate orally and in writing.
- Competent with addition, subtraction, multiplication, division and basic geometry.

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